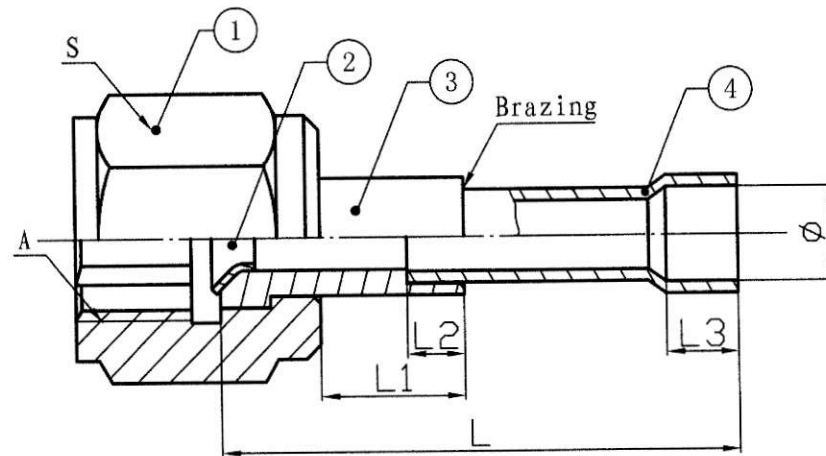




NAME	$\phi_{+0.15}^{+0.25}$	L	L1	L2	L3	S	TUBE TYPE	A
FA-2M	6	45	10	8	6	17	$\phi 6.35 \times 0.8$	7/16"-20UNF
FA-3M	10	45	10	8	9	22	$\phi 9.52 \times 0.9$	5/8"-18UNF
FA-4M	12	54	13	9	10	24	$\phi 12.7 \times 0.9$	3/4"-16UNF
FA-5M	16	68	15	13	13	27	$\phi 15.88 \times 1$	7/8"-14UNF
FA-6M	18	68	17	13	15	36	$\phi 19.05 \times 1$	1 1/16"-14UNF
FA-7M	22	87	19	15	17	41	$\phi 22.3 \times 1.1$	1 1/4"-12UNF

4	db-6-01-4	Tube	TP2	
3	db-1-16-2	Core	1Cr18Ni9	
2	db-1-13-2	Washer	TP2	
1	db-1-16-1	Body	HPb59-1	
No.	Drawing no.	Name	Material	Note

Technical requirements:

- 1.Thread gage must fit to this port.
- 2.Clean Surface ,no nicks .
- 3.Tolerance not showed according to GB/T1804-M grade.
- 4.Airproof glabrous.
- 5.Good welding (20B brazing ring).
- 6、Airtight pressure of valve body 6MPa.

									Everywair Flaresolutions					
												Mertic Joints Assembly		
sign	place	subarea	modify	paper no.	signature				date					
design				standard			drawing sign	quantity	scale	db-6-01				
proofread				examine										
verify				approve										
technics							totle	page	no.				page	

borrower register
tracing

proofread

old draft drawing no.

draft drawing no

signature

date